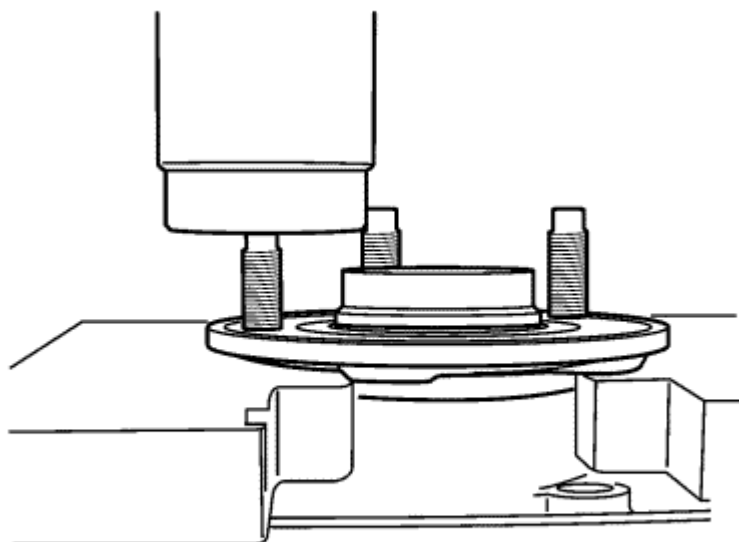


Wheel Stud Replacement

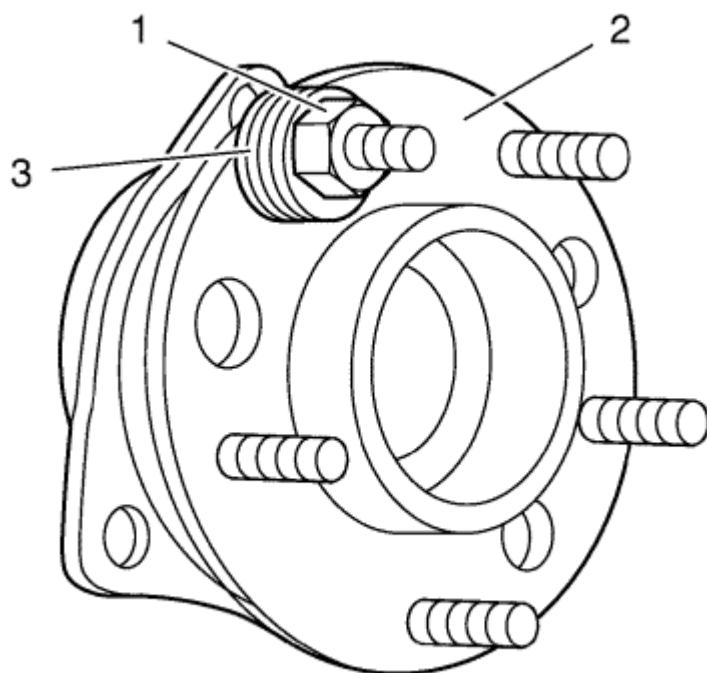
Removal Procedure

1. Raise and suitably support the vehicle. Refer to [Lifting and Jacking the Vehicle](#) .
2. Remove the tyre and wheel assembly. Refer to [Tyre and Wheel Removal and Installation](#) .
3. Remove the wheel bearing/hub. Refer to [Rear Wheel Bearing and Hub Replacement](#) .



4. Release the wheel stud (1) from the bearing hub with the hydraulic press and DISCARD the stud.

Installation Procedure



1. Install a NEW stud into the bearing/hub assembly (2). Add enough washers (3) in order to draw the stud into the hub.
2. Install and tighten a wheel nut (1) until the head of the wheel stud is fully seated against the back of the bearing/hub flange (2).
3. Remove the wheel nut (1) and the washers (3).
4. Install the wheel bearing/hub (2). Refer to [Rear Wheel Bearing and Hub Replacement](#) .
5. Install the tyre and wheel assembly. Refer to [Tyre and Wheel Removal and Installation](#) .
6. Lower the vehicle.